



## USER MANUAL

### XTS STAINLESS STEEL CHAIN HOIST

¼ to 5 Tonnes

SB0.25T to SB05T



Manuel en français de l'autre côté



KEEP THIS MANUAL



# WARNING

DO NOT INSTALL, OPERATE, OR PERFORM MAINTENANCE ON THIS EQUIPMENT BEFORE READING AND UNDERSTANDING THIS MANUAL IN ITS ENTIRETY. FAILURE TO READ AND COMPLY WITH THE CONTENTS OF THIS MANUAL COULD RESULT IN SERIOUS BODILY INJURY OR DEATH AND / OR PROPERTY DAMAGE.

The Vulcan Hoist Company Ltd.  
3435, Cremazie East, Montreal (Quebec) H1Z 2J2  
514 728-4527 | [vulcanhoist.com](http://vulcanhoist.com)

## Important Information, Warnings and Safety

This manual contains important safety, installation, operation, and maintenance information. Make this manual available to every person designated for the operation, installation, and maintenance of these products. Unless otherwise noted, tons in this manual are metric tonnes (1000kg, 2205 lbs, or 1.102 US short ton). XTS stainless-steel products are metric. Equivalent imperial (inches, pounds) measurements are provided for informational purposes only.

### Danger, Warning, Caution and Notice

Throughout this manual, there are procedures which, if not followed, may result in an injury, death, or substantial property damage.



#### **DANGER**

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



#### **WARNING**

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury or property damage.

#### **NOTICE**

Indicates information or company policy which relates directly or indirectly to the safety of personnel or property.

### Safety Framework and General Rules



#### **WARNING**

This manual cannot cover every possible installation, operation, maintenance, circumstance and situation. You, the owner or operator of the equipment covered in this manual, are responsible for the safe and proper installation, operation, inspection, and maintenance of this equipment in accordance with ASME B30.16 and all applicable laws, regulations and codes.

Anybody interacting with the chain block must have read and understood the instructions laid out in this manual.

Vulcan Hoist will not be liable for any loss, damage, injury, death or compensation if caused, even if partially, by disregarding or misinterpreting an instruction from this manual.

Repairs must only be done with original equipment manufacturer parts by a qualified person. Any modification, including re-rating the chain block, must be authorised by the original equipment manufacturer (OEM).



#### **CAUTION**

Every safety and identification label and plate that came with the chain block, including the nameplate which displays the chain block's serial number, capacity, and manufacturer, must be securely fastened and legible. If any safety or identification label or nameplate is missing or no longer legible, contact Vulcan Hoist for a replacement.

#### **NOTICE**

This manual covers a wide range of chain blocks with different capacities and options, and as such not all instructions in this manual apply to every chain block. Disregard instructions that do not apply.

 **DANGER**



NEVER use a hoist for lifting, supporting or transporting people.



NEVER apply pressure on a hoist.



NEVER use two or more hoists together to lift beyond a hoist's rated capacity.



NEVER lift a load heavier than a hoist's rated capacity.



NEVER lift or move a load over or near people.

## Safety Rules Before Operation

 **WARNING**

The load chain comes not lubricated. Oil the load chain before first use with a food-grade Mobil™ SHC CIBUS6 or equivalent ISO 68 oil.

Do not use this chain block if you notice deep nicks, gouges, bends or significant stretching in the hooks, load chain, or other load bearing parts.

 **CAUTION**

Ensure that you have read and understood this manual in its entirety.

Ensure that the nameplate and safety warning labels and plates are present, securely fastened and legible.

Perform the daily inspection described in the Daily Inspection section of this manual if it is the chain block's first use of the shift.

Estimate the weight of the load to be lifted. The higher end of your weight estimation must be lower or equal to the chain block's rated capacity.

Estimate how low and how high you plan to move the hook. Make sure that you will have enough load chain to reach that lower limit and that the hook won't collide into the chain block on the upper limit.

Make sure that the planned lift won't interfere with other operations going on and won't go over people.

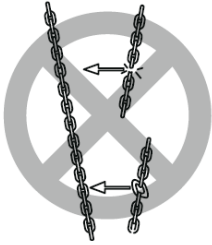
Make sure that the load's centre of gravity and attachment point are vertically aligned with the chain block. Chain blocks are only meant to lift unguided loads vertically.

Make sure that you have somewhere to safely lower the load before you lift it. Don't leave a raised load unattended.

## Safety Rules During Operation



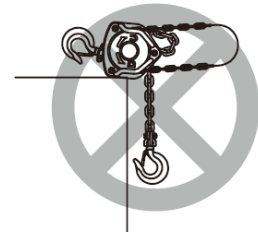
**DANGER**



NEVER use a twisted, kinked, damaged or stretched load chain



NEVER use the chain as a sling



NEVER support or use the chain block as a support



NEVER support a load on the tip of the hook



NEVER run the load chain over a sharp edge



NEVER weld or cut a load suspended by a chain block

Make sure that the load's attachment point sits in the hook's bowl and that the latch is closed.

Start lifting the load. When the load chain is under tension, check that the hand chain is still turning smoothly.

Lift the load until it is fully off the ground and let go of the hand chain. Check that the load is well balanced and that it does not move down on its own. Go on with your planned lift.

NEVER use a damaged chain block or a chain block that is not working properly or requires excessive force to work.

NEVER use a chain block if it makes excessive or unusual noise.

NEVER use a chain block with a chain that makes harsh, jerking moves.

NEVER swing or move a suspended load from being vertically aligned with the chain block.

NEVER use the chain block as a welding electrode.

NEVER move the hook so far that it collides with the chain block or that the free end of the chain pulls on its anchorage.

NEVER allow your attention to be diverted from operating the chain block.

## Safety Rules After Operation



**CAUTION**

Land the load slowly and safely.

NEVER suspend a load for an extended period of time.

## Operation

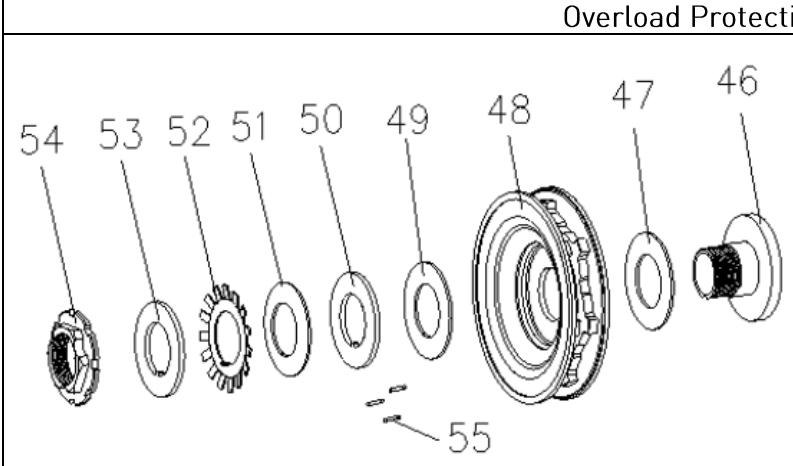
While facing the hand wheel side of the chain block, pull the hand chain to make the hand wheel turn clockwise to raise the hook or counter clockwise to lower it. The openings in the chain block's body are wide and allow the hand chain to be pulled at a certain angle, but try to avoid rubbing the hand chain on the chain block's body. The clicking of the ratchet and pawls when raising the hook indicates normal operation.

## Overload Protection Devices

The overload protection device is an option. Check your chain block's nameplate to see if it has this option. Overload protection devices have been adjusted in factory between 1.3 to 1.8 times the rated load for models 1 tonne and under, and 1.3 to 1.7 times for models over 1 tonne. When lifting a load which triggers the overload protection device, the hand wheel will turn with a considerable force exerted on the hand chain, but the hook will not move, and the ratchet and pawls won't click.

### NOTICE

A load could be over the rated capacity even if the overload protection device does not engage.

Overload Protection				
	¼ t	½-5.0 t	No.	Item
	x	x	46	Load limiter seat
	x	x	47	Friction disc A
	x	x	48	Hand wheel
	x	x	49	Friction disc B
	x	x	50	Load limiter washer
	x	x	51	Disc spring
	x	x	52	Retaining washer
		x	53	Retaining ring
	x	x	54	Adjustment nut
		x	55	Pin roller
	x		55	Steel ball

## Inspection

There are two types of inspection: daily and periodic. A daily inspection must be done at the beginning of each working shift or the first time the chain block is used in a shift. A periodic inspection must be done by a qualified person at intervals determined by the chain block's service severity.



### WARNING

If a chain block fails any one of the following inspection items, do not use it and remove it from its installation immediately. Do not reinstall it until every issue has been resolved.

Failure to inspect the chain block as instructed may result in damage, injury, or death.




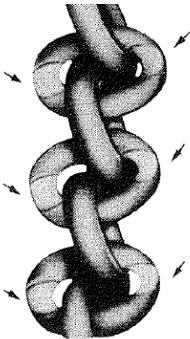
Contact Vulcan Hoist for spare parts. Do not use non-OEM parts.

These instructions are based on ASME B30.16. Follow also all applicable regulations.

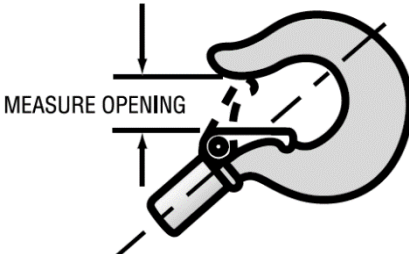
### Service Severity and Periodic Inspection Frequency

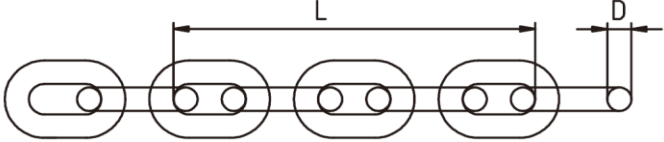
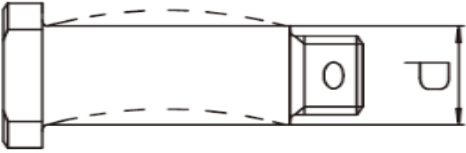

Service	Description	Periodic Inspection Frequency
Normal Service	Randomly distributed loads within the rated load limit, or uniform loads less than 65% of rated load for not more than 15% of the time	monthly to yearly
Heavy Service	Within the rated load limit but exceeds normal service	weekly to monthly
Severe Service	Normal or heavy service with abnormal operating conditions (high humidity, extreme temperatures, salty air, etc.)	daily to weekly

## Daily Inspection


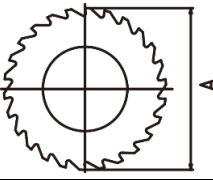
Part	Items to Inspect
Tags, labels, nameplate	-Warning labels and tags must be present, securely fastened and legible -The nameplate and the chain hoist's capacity tags must be present, securely fastened and legible
Hook latches	Hook latches must be present on both hooks and close on their own
Load chain	-The load chain must be lubricated. Apply oil if it appears dry -The free end of the chain must be attached to the chain block's body -Especially for chain blocks with multiple chain falls (2 t and more), make sure that the load chain is not twisted. Make sure that it will enter the chain block straight in both directions -Eliminate kinks and twists. Do not use the chain block if kinks keep reoccurring -Look for excessive wear. Do not use the chain block even if a single chain link appears worn <div style="display: flex; justify-content: space-around; text-align: center;"> <div>Normal </div> <div>Twisted </div> <div>Kinked </div> <div>Worn out </div> </div>
Hooks and load chain	-The hooks and load chain must be free of deep nicks, gouges, bends, kinks or significant stretching
Hooks	Both hooks must swivel freely
Function	-The hand chain and the hand wheel must turn smoothly -The ratcheting clicks must be heard when turning the hand wheel in the up direction
Overall	-There must not be any missing nut, bolt, or pin -There must not be any signs of major damage such as bumps or burns

## Periodic Inspection

Item	Discard Criteria																				
<b>Hooks (lower and upper)</b>																					
Hook stretch and wear	<div style="display: flex; align-items: center;">  <table border="1" style="margin-left: 20px;"> <thead> <tr> <th rowspan="2">Capacity (t)</th> <th colspan="2">Opening, mm [in]</th> </tr> <tr> <th>Standard</th> <th>Discard</th> </tr> </thead> <tbody> <tr> <td>¼, ½</td> <td>27 [1.06]</td> <td>≥28.3 [1.115]</td> </tr> <tr> <td>1.0</td> <td>29 [1.14]</td> <td>≥30.4 [1.197]</td> </tr> <tr> <td>2.0</td> <td>38 [1.50]</td> <td>≥39.9 [1.115]</td> </tr> <tr> <td>3.0</td> <td>39 [1.54]</td> <td>≥40.9 [1.571]</td> </tr> <tr> <td>5.0</td> <td>59 [2.32]</td> <td>≥61.9 [2.437]</td> </tr> </tbody> </table> </div> <p>*Measure without the latch. These values are nominal. <b>The opening must be measured when the hook is new. The hook must be discarded when the opening dimension is 1.05 times greater than when new.</b> Top and bottom hooks have the same dimensions.</p>	Capacity (t)	Opening, mm [in]		Standard	Discard	¼, ½	27 [1.06]	≥28.3 [1.115]	1.0	29 [1.14]	≥30.4 [1.197]	2.0	38 [1.50]	≥39.9 [1.115]	3.0	39 [1.54]	≥40.9 [1.571]	5.0	59 [2.32]	≥61.9 [2.437]
Capacity (t)	Opening, mm [in]																				
	Standard	Discard																			
¼, ½	27 [1.06]	≥28.3 [1.115]																			
1.0	29 [1.14]	≥30.4 [1.197]																			
2.0	38 [1.50]	≥39.9 [1.115]																			
3.0	39 [1.54]	≥40.9 [1.571]																			
5.0	59 [2.32]	≥61.9 [2.437]																			
Flaws and wear	Must be free from significant rust, welds, weld splatter, deep nicks, or gouges																				
Rotation	Must rotate freely without rough spots																				
Hook yokes	Must not miss rivets or bolts. Must have no slack between yoke halves																				
Latches	Latches must be present and stay closed when not forced open																				

Item	Discard Criteria																																				
<b>Load Chain</b>																																					
Wear and stretch																																					
	<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th rowspan="2">Capacity (t)</th> <th colspan="2">L, mm [in]</th> <th colspan="2">D, mm [in]</th> </tr> <tr> <th>Standard</th> <th>Discard</th> <th>Standard</th> <th>Discard</th> </tr> </thead> <tbody> <tr> <td>¼</td> <td>60.0 [2.36]</td> <td>≥63.0 [2.480]</td> <td>4.0 [0.157]</td> <td>≤3.6 [0.141]</td> </tr> <tr> <td>½, to 2.0</td> <td>105.0 [4.13]</td> <td>≥110.3 [4.343]</td> <td>7.1 [0.280]</td> <td>≤6.4 [0.252]</td> </tr> <tr> <td>3.0, 5.0</td> <td>135.0 [5.31]</td> <td>≥141.8 [5.583]</td> <td>9.0 [0.354]</td> <td>≤8.1 [0.319]</td> </tr> </tbody> </table>					Capacity (t)	L, mm [in]		D, mm [in]		Standard	Discard	Standard	Discard	¼	60.0 [2.36]	≥63.0 [2.480]	4.0 [0.157]	≤3.6 [0.141]	½, to 2.0	105.0 [4.13]	≥110.3 [4.343]	7.1 [0.280]	≤6.4 [0.252]	3.0, 5.0	135.0 [5.31]	≥141.8 [5.583]	9.0 [0.354]	≤8.1 [0.319]								
	Capacity (t)	L, mm [in]		D, mm [in]																																	
		Standard	Discard	Standard	Discard																																
¼	60.0 [2.36]	≥63.0 [2.480]	4.0 [0.157]	≤3.6 [0.141]																																	
½, to 2.0	105.0 [4.13]	≥110.3 [4.343]	7.1 [0.280]	≤6.4 [0.252]																																	
3.0, 5.0	135.0 [5.31]	≥141.8 [5.583]	9.0 [0.354]	≤8.1 [0.319]																																	
<p>Measure the pitch of 5 chain links at different places on the load chain.  The whole chain must be discarded if the wear of even a single chain link's diameter exceeds 10% of its nominal value or the elongation of even a single chain link exceeds 5% of the nominal value.</p>																																					
Flaws	Must be free from welds, weld splatter, nicks or gouges																																				
Rust	Only surface rust is acceptable. No pitting from rust, rust flakes or rust bubbles																																				
Lubrication	Must be oiled and free from abrasive dust																																				
<b>Hook Pins</b>																																					
Bottom hook pin wear and deformation				<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th rowspan="2">Capacity (t)</th> <th colspan="2">d, mm [in]</th> </tr> <tr> <th>Standard</th> <th>Discard</th> </tr> </thead> <tbody> <tr> <td>¼</td> <td>6.0 [0.236]</td> <td>≤5.2 [0.205]</td> </tr> <tr> <td>½, 1.0</td> <td>8.2 [0.323]</td> <td>≤7.4 [0.292]</td> </tr> <tr> <td>2.0</td> <td>7.5 [0.295]</td> <td>≤6.8 [0.268]</td> </tr> <tr> <td>3.0</td> <td>12.5 [0.492]</td> <td>≤11.3 [0.445]</td> </tr> <tr> <td>5.0</td> <td>10.2 [0.401]</td> <td>≤9.2 [0.363]</td> </tr> </tbody> </table>		Capacity (t)	d, mm [in]		Standard	Discard	¼	6.0 [0.236]	≤5.2 [0.205]	½, 1.0	8.2 [0.323]	≤7.4 [0.292]	2.0	7.5 [0.295]	≤6.8 [0.268]	3.0	12.5 [0.492]	≤11.3 [0.445]	5.0	10.2 [0.401]	≤9.2 [0.363]												
	Capacity (t)	d, mm [in]																																			
		Standard	Discard																																		
	¼	6.0 [0.236]	≤5.2 [0.205]																																		
	½, 1.0	8.2 [0.323]	≤7.4 [0.292]																																		
2.0	7.5 [0.295]	≤6.8 [0.268]																																			
3.0	12.5 [0.492]	≤11.3 [0.445]																																			
5.0	10.2 [0.401]	≤9.2 [0.363]																																			
<p>Discard the hook pin if there is obvious bend or deformation  Screw thread must be in good condition</p>																																					
Top hook pin wear and deformation				<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th rowspan="2">Capacity (t)</th> <th colspan="2">D, mm [in]</th> </tr> <tr> <th>Standard</th> <th>Discard</th> </tr> </thead> <tbody> <tr> <td>¼</td> <td>9.5 [0.37]</td> <td>≤8.6 [0.339]</td> </tr> <tr> <td>½, to 2.0</td> <td>12.0 [0.47]</td> <td>≤10.8 [0.426]</td> </tr> <tr> <td>3.0, 5.0</td> <td>13.0 [0.51]</td> <td>≤11.7 [0.461]</td> </tr> </tbody> </table>		Capacity (t)	D, mm [in]		Standard	Discard	¼	9.5 [0.37]	≤8.6 [0.339]	½, to 2.0	12.0 [0.47]	≤10.8 [0.426]	3.0, 5.0	13.0 [0.51]	≤11.7 [0.461]																		
	Capacity (t)	D, mm [in]																																			
		Standard	Discard																																		
¼	9.5 [0.37]	≤8.6 [0.339]																																			
½, to 2.0	12.0 [0.47]	≤10.8 [0.426]																																			
3.0, 5.0	13.0 [0.51]	≤11.7 [0.461]																																			
<p>Discard the hook pin if there is obvious bend or deformation</p>																																					
Top hook pin holes in the side plates	<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th rowspan="2">Capacity (t)</th> <th colspan="2">Top Hook Pin Hole Diameter, mm [in]</th> </tr> <tr> <th>Standard</th> <th>Discard*</th> </tr> </thead> <tbody> <tr> <td>¼</td> <td>10.0 [0.39]</td> <td>≥11.5 [0.453]</td> </tr> <tr> <td>½, 1.0, 2.0</td> <td>12.5 [0.49]</td> <td>≥14.3 [0.563]</td> </tr> <tr> <td>3.0, 5.0</td> <td>13.5 [0.53]</td> <td>≥15.3 [0.603]</td> </tr> </tbody> </table>					Capacity (t)	Top Hook Pin Hole Diameter, mm [in]		Standard	Discard*	¼	10.0 [0.39]	≥11.5 [0.453]	½, 1.0, 2.0	12.5 [0.49]	≥14.3 [0.563]	3.0, 5.0	13.5 [0.53]	≥15.3 [0.603]																		
	Capacity (t)	Top Hook Pin Hole Diameter, mm [in]																																			
		Standard	Discard*																																		
	¼	10.0 [0.39]	≥11.5 [0.453]																																		
½, 1.0, 2.0	12.5 [0.49]	≥14.3 [0.563]																																			
3.0, 5.0	13.5 [0.53]	≥15.3 [0.603]																																			
<p>*Measure the holes' maximum diameter</p>																																					
Top and bottom hook pin holes	<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th rowspan="2">Capacity (t)</th> <th colspan="2">Bottom Hook Pin Diameter d, mm [in]</th> <th colspan="2">Top Hook Pin Diameter d, mm [in]</th> </tr> <tr> <th>Standard</th> <th>Discard*</th> <th>Standard</th> <th>Discard*</th> </tr> </thead> <tbody> <tr> <td>¼</td> <td>7.0 [0.276]</td> <td>≥8.0 [0.315]</td> <td>10.5 [0.41]</td> <td>≥12.0 [0.473]</td> </tr> <tr> <td>½, 1.0</td> <td>9.0 [0.354]</td> <td>≥10.3 [0.406]</td> <td>12.5 [0.49]</td> <td>≥14.3 [0.563]</td> </tr> <tr> <td>2.0</td> <td>8.0 [0.315]</td> <td>≥9.2 [0.363]</td> <td rowspan="2">13.5 [0.53]</td> <td rowspan="2">≥15.5 [0.611]</td> </tr> <tr> <td>3.0</td> <td>13.0 [0.512]</td> <td>≥14.9 [0.589]</td> </tr> <tr> <td>5.0</td> <td>16.0 [0.63]</td> <td>≥18.4 [0.725]</td> <td></td> <td></td> </tr> </tbody> </table>					Capacity (t)	Bottom Hook Pin Diameter d, mm [in]		Top Hook Pin Diameter d, mm [in]		Standard	Discard*	Standard	Discard*	¼	7.0 [0.276]	≥8.0 [0.315]	10.5 [0.41]	≥12.0 [0.473]	½, 1.0	9.0 [0.354]	≥10.3 [0.406]	12.5 [0.49]	≥14.3 [0.563]	2.0	8.0 [0.315]	≥9.2 [0.363]	13.5 [0.53]	≥15.5 [0.611]	3.0	13.0 [0.512]	≥14.9 [0.589]	5.0	16.0 [0.63]	≥18.4 [0.725]		
	Capacity (t)	Bottom Hook Pin Diameter d, mm [in]		Top Hook Pin Diameter d, mm [in]																																	
		Standard	Discard*	Standard	Discard*																																
	¼	7.0 [0.276]	≥8.0 [0.315]	10.5 [0.41]	≥12.0 [0.473]																																
	½, 1.0	9.0 [0.354]	≥10.3 [0.406]	12.5 [0.49]	≥14.3 [0.563]																																
	2.0	8.0 [0.315]	≥9.2 [0.363]	13.5 [0.53]	≥15.5 [0.611]																																
3.0	13.0 [0.512]	≥14.9 [0.589]																																			
5.0	16.0 [0.63]	≥18.4 [0.725]																																			
<p>*Measure the holes' maximum diameter</p>																																					



Item	Discard Criteria			
<b>Braking System</b>				
Rust	All parts should be rust-free			
Pawls		-Pawls must have no surface wear -Pawl springs must push the pawl into the ratchet		
Friction discs	Capacity (t)	Friction Disc Thickness, mm [in]		Both friction discs must be similarly worn. They must have the same thickness throughout. Their surfaces must be flat and free from cracks and gouges.
		Standard	Discard	
	1/4	2.0 [0.079]	≤1.5 [0.060]	
	1/2 to 5.0	1.7 [0.067]	≤1.3 [0.052]	
Ratchet		Capacity (t)	External Diameter A, mm [in]	
			Standard	Discard
		1/4	46 [1.81]	≤44.6 [1.756]
		1/2, to 2.0	72 [2.83]	≤69.9 [2.752]
	3.0, 5.0	80 [3.15]	≤77.6 [3.055]	
<b>Hoisting System and Body</b>				
Chain Sprocket	Must not show significant wear or deformation			
Gears	Must not show significant wear or deformation especially on teeth and bearing surface			
Gearcase	Must not show deformation. Must not show significant wear on bearing surface.			
Hand wheel	Must not rub against covers. Must not show significant wear or deformation.			
Side plates	Must be straight. See Hook Pins for the side plates' top hook pin hole dimensions.			
<b>Function</b>				
Lifting, lowering	No difficulty, abnormality, roughness in lifting and lowering with and without loads			
Brake	No braking resistance when lifting. Loads must not slip down slowly when suspended. Loads must not slip after the hand chain is jerked and released suddenly in the lowering direction			

## Maintenance



After performing maintenance, test the chain block and perform a daily inspection.

NEVER perform maintenance while the chain block is being used or supporting a load.

NEVER grease or oil the breaking mechanism.

Failure to perform maintenance as instructed may result in damage, injury or death.

It is recommended to perform maintenance at the same frequency as periodic inspections. Only qualified personnel must perform maintenance. Vulcan Hoist offers inspection, maintenance and repair services.

1. Clean the chain block and load chain without getting water inside the gearcase and the breaking mechanism.
2. Open the gearcase. Wipe off excess worn grease. Apply new grease directly on gear teeth and bearing surfaces. Re-fasten the gearcase. Mobil™ FM222 grease or equivalent Class H1 grease is recommended.
3. Oil the hook pins, hook shanks (for rotation), load chain and load chain sprockets. Food-grade Mobil™ SHC CIBUS6 or equivalent ISO 68 oil is recommended.

## Storing

Always store above freezing temperatures in a dry environment.

Do not use a chain block in storage to hold or support a load.

Perform a periodic inspection before using a chain block which is coming out of storage.

# Specifications

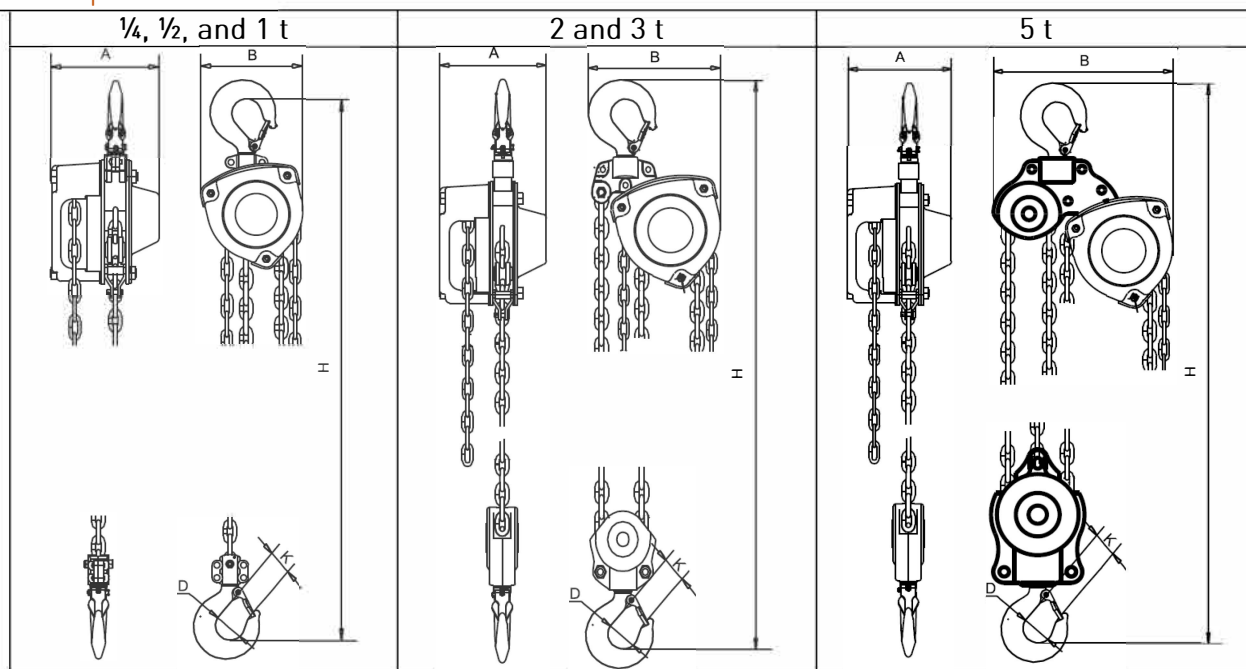
## Allowable Operating Conditions

1. -10°C to 50°C
2. Can work in up to 100% relative humidity, but must not be used under water.
3. Made to resist over 1000 hours of salt spray

## Outdoor Installations

1. Even though the stainless-steel construction offers excellent protection against corrosion, chain blocks installed outdoors should be sheltered from rain and snow or brought inside when not in use.
2. If the chain block is exposed to salty air, extreme temperature, high humidity environments, rain, or snow, increase the inspection and maintenance frequency.

## Technical Specifications



Capacity (t)	Test load (lb)	Force to lift capacity (lbf)	Load chain ø (mm) x nb. falls	Weight* (lb)	Weight / extra ft (lb)	Dimensions, mm [in]				
						A	B	D	K	H min
1/4	850	45	4.0 x 1	8.8	0.27	105 [4.13]	109 [4.29]	32 [1.26]	27 [1.06]	250 [9.8]
1/2	1690		7.1 x 1	26.7	1.32	152 [5.98]	160 [6.3]	41 [1.61]		350 [13.8]
1.0	3380	68	7.1 x 2	28.2				185 [7.3]	51 [2.01]	29 [1.14]
2.0	6750	70	9.0 x 2	42.3	2.08	167 [6.57]	230 [9.1]	57 [2.24]	39 [1.54]	475 [18.7]
3.0	10120	72	9.0 x 3	69.2	2.76					565 [22.2]
5.0	16860	86	9.0 x 3	90.4	3.70					710 [28.0]

\*For a chain block with 10' of lift.

## Troubleshooting

Symptom	Cause	Solution
The pawls click but the load doesn't lift	Worn out friction plates, which creates a gap between the friction disc and the hand wheel, causing the brake to slip	Replace the friction discs
The pawls don't click and the load doesn't lift	The ratchet, the pawls or its springs have been improperly assembled	Reassemble correctly
	Pawls are not moving smoothly	Clean and grease

Hand chain is tight when lifting even without a load	Worn gear teeth or worn bearing surfaces, squeaking may be heard	Replace worn parts
Improper lowering or the chain is extremely tight when lowering.	The brake is too tight, perhaps due to shock loading or loads left suspended for an extended time	Free the brake forcibly by jerking the hand chain
	The brake is rusted	Clean the rust or replace rusted parts
The load drops instantly after lowering has started or the load is slipping	The braking surface is dirty, oily or greasy. The braking surfaces must be clean and dry	Clean. Replace oily or greasy parts
Hook will not go up all the way (multiple chain falls models, 2t and more)	The lower hook has been capsized causing load chain twists or knots	Flip the hook between chain falls to untwist the load chain
Lifting and lowering not smooth	Improper gear assembly. Gears must be timed correctly	Reassemble the gears by placing the markings in the same orientation
	Broken gear, bearing or load bearing surface	Replace broken parts

## Warranty

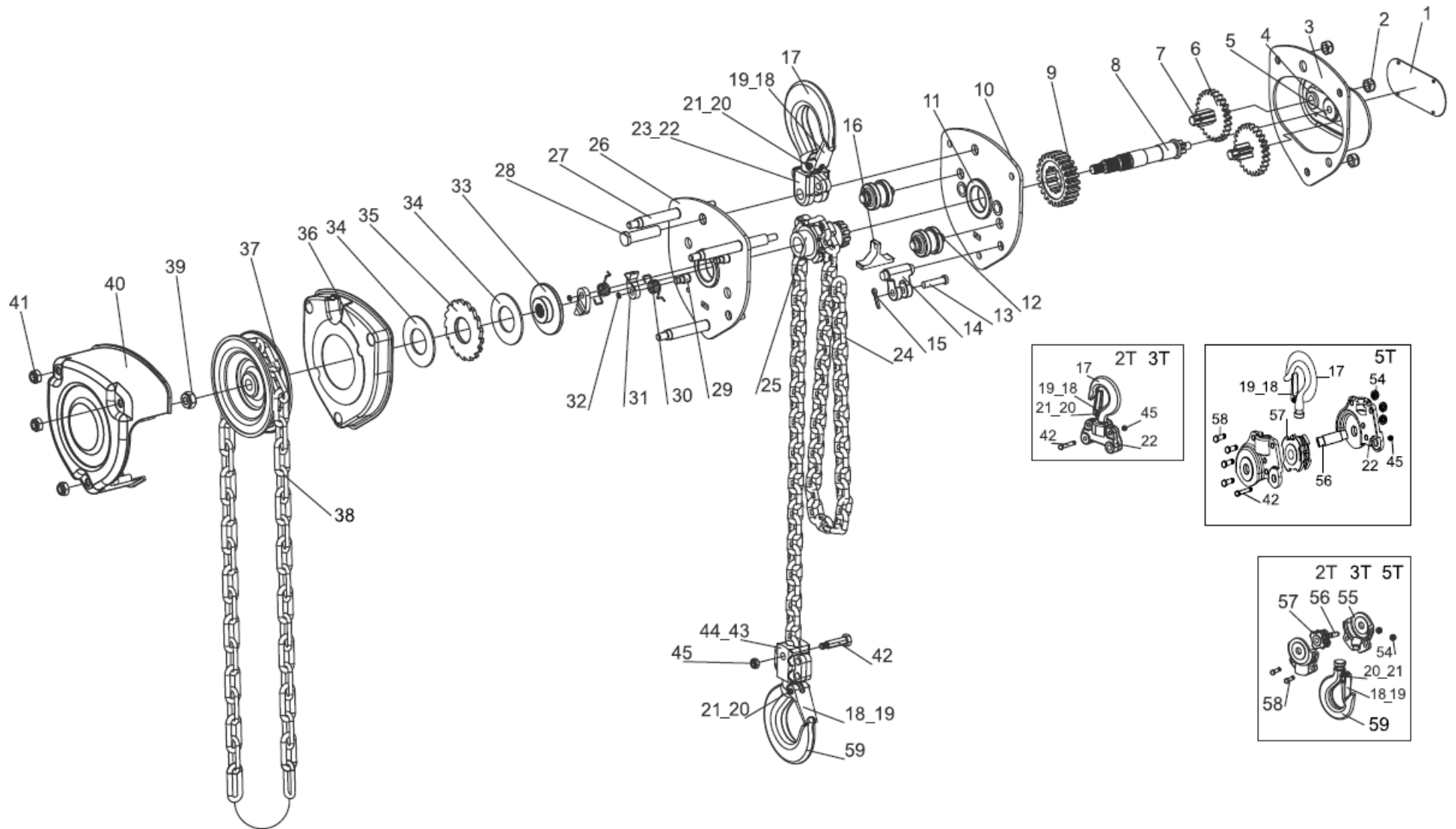
Your XTS stainless-steel chain block is guaranteed against defects in materials and workmanship for **1 year** from the date of purchase if all the following conditions are met:

1. Any part replacement or modification of the XTS stainless-steel chain block **must** be approved in writing by Vulcan Hoist.
2. No credit will be issued for defective parts. Vulcan Hoist will ship only replacement parts, subject to warranty inspection.
3. For major problems, the XTS stainless-steel chain block must be returned prepaid to Vulcan Hoist for inspection and repair. If the repairs are under warranty, the chain block will be returned prepaid.

## ½ to 5.0 Tonnes Parts

½ to 5.0 tonnes					
No.	Part Name	No.	Part Name	No.	Part Name
1	Nameplate	18	Latch	35	Ratchet
2	Nut	19	Latch spring	36	Brake cover
3	Gearcase	20	Latch hex screw	37	Hand chain wheel
4	Bushing	21	Latch nut	38	Hand chain
5	Drive shaft bearing	22	Upper hook yoke	39	Nut
6	Gear	23	Upper hook yoke rivet	40	Hand chain wheel cover
7	Gear shaft	24	Load chain	41	Nut
8	Pinion shaft	25	Load chain drive sprocket	42	Lower hook chain bolt
9	Lift gear wheel	26	Brake side plate assembly	43	Lower hook yoke
10	Gear side plate assembly	27	Support rod	44	Lower hook yoke rivet
11	Gear side plate bearing	28	Upper hook pin	45	Lower hook chain nut
12	Chain guide	29	Pawl pin	54	Hook yoke nut
13	Chain stopper pin	30	Pawl spring	55	Lower hook yoke
14	Chain stopper	31	Pawl	56	Idler chain sprocket axle
15	Chain stopper cotter pin	32	Pawl retaining ring	57	Idler chain sprocket
16	Chain stripper	33	Brake seat	58	Hook yoke bolt
17	Upper hook	34	Friction disc	59	Lower hook

# ½ to 5.0 Tonnes Assembly Drawing – Dessin d'assemblage ½ à 5.0 tonnes



## ¼ Tonne Parts – Pièces ¼ tonne

No.	Part Name	Pièce	No.	Part Name	Pièce
1	Cap nut	Écrou borgne	23	Gear assy.	Asm. engrenages
2	Hand wheel cover	Couvert, chaîne à main	24	Spline gear	Engrenage cannelé
3	Nut	Écrou	25	Retaining ring	Criclip, engrenage ca.
4	Washer	Rondelle	26	Bearing (small)	Engrenage (petit)
5	Hand wheel	Roue à chaîne à main	27	Gear cover	Couvert, engrenages
6	Brake cover	Couvert, frein	28	Nameplate	Plaque signalétique
7	Ratchet	Rochet	29	Rivet	Rivet
8	Pawl retaining ring	Circlip, cliquet	30	Hand chain	Chaîne à main
9	Pawl	Cliquet	31	Brake disc	Disque de frein
10	Pawl spring	Ressort, cliquet	32	Pawl pivot	Pivot, cliquet
11	Brake seat	Selle du frein	33	Lock nut	Écrou autobloquant
12	Support rod	Tige de support	34	Chain stopper	Ancre, chaîne levage
13	Brake side plate assy.	Asm. plaque latérale frein	35	Chain stopper pin	Goupille, ancre, levage
14	Bearing (big)	Roulement (gros)	36	Chain stripper	Débourreur de chaîne
15	Shaft retaining ring	Circlip, arbre	37	Load sprocket	Barbotin, chaîne
16	Needle bearing	Roulement à rouleaux	38	Chain guide	Guide chaîne
17	Pinion shaft	Arbre de pignon	39	Bearing (small)	Roulement (petit)
18	Safety latch kit	Asm. linguet de sécurité	40	Steel bushing	Bague en acier
19	Upper hook assy.	Asm. crochet du haut	41	Load chain	Chaîne de levage
20	Cotter pin	Goupille fendue	42	Lower hook pin	Goupille, crochet bas
21	Upper hook pin	Goupille, crochet du haut	43	Lock nut	Écrou autobloquant
22	Gear side plate assy.	Asm. plaque latérale eng.	44	Lower hook assy.	Asm. crochet du bas

## ¼ Tonne Assembly Drawing – Dessin d'assemblage ¼ tonne

