

## **USER MANUAL**



1/4 to 6 Tonnes

NPU0.25T to NPU06T

Manuel en français de l'autre côté





DO NOT INSTALL, OPERATE, OR PERFORM MAINTENANCE ON THIS EQUIPMENT BEFORE READING AND UNDERSTANDING THIS MANUAL IN ITS ENTIRETY. FAILURE TO READ AND COMPLY WITH THE CONTENTS OF THIS MANUAL COULD RESULT IN SERIOUS BODILY INJURY OR DEATH AND / OR PROPERTY DAMAGE.



## Important Information, Warnings and Safety

This manual contains important safety, installation, operation, and maintenance information. Make this manual available to every person designated for the operation, installation, and maintenance of these products. Unless otherwise noted, tons in this manual are metric tonnes (1000kg, 2204 lbs, or 1.102 US short ton). Nova products are metric. Equivalent imperial (inches, pounds) measurements are provided for informational purposes only.

#### Danger, Warning, Caution and Notice

Throughout this manual, there are procedures which, if not followed, may result in injury, death, or substantial property damage.



Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury or property damage.

NOTICE

Indicates information or company policy which relates directly or indirectly to the safety of personnel or property.

#### Safety Framework and General Rules



This manual cannot cover every possible installation, operation, maintenance, circumstance and situation. You, the owner or operator of the equipment covered in this manual, are responsible for the safe and proper installation, operation, inspection, and maintenance of this equipment in accordance with ASME B30.21 and all applicable laws, regulations and codes.

Anybody interacting with the ratchet puller must have read and understood the instructions laid out in this manual.

Vulcan Hoist will not be liable for any loss, damage, injury, death or compensation if caused, even if partially, by disregarding or misinterpreting an instruction from this manual.

Repairs must only be done with original equipment manufacturer parts by a qualified person. Any modification, including re-rating the ratchet puller, must be authorised by the original equipment manufacturer.



Every safety and identification label and plate that came with the ratchet puller, including the nameplate which displays the ratchet puller's serial number, capacity, and manufacturer, must be securely fastened and legible. If any safety or identification label or plate is missing or no longer legible, contact Vulcan Hoist for a replacement.

#### **NOTICE**

This manual covers a wide range of ratchet pullers with different capacities and options, and as such not all instructions in this manual apply to every ratchet puller. Disregard instructions that do not apply.



NEVER use a puller for lifting, supporting or transporting people.





NEVER apply pressure on a puller.



NEVER use two or more pullers together to lift beyond a puller's rated capacity.



NEVER lift a load heavier than a puller's rated capacity.



NEVER lift or move a load over or near people.

NEVER use the 0.25 and 0.5 t models (NPU0.25T and NPU0.5T) for lifting. These two models are for

pulling only.

#### Safety Rules Before Operation



Do not ever extend the lever.

Do not use this ratchet puller if you notice deep nicks, gouges, bends or significant stretching in the hooks, load chain, or other load bearing parts.



Ensure that you have read and understood this manual in its entirety.

Ensure that the nameplate and safety warning labels and plates are present, securely fastened and legible.

Perform the daily inspection described in the Daily Inspection section of this manual if it is the ratchet puller's first use of the shift.

Be certain that the weight of the load to be lifted is lower or equal to the ratchet puller's rated capacity.

Estimate how much you plan to move the hook. Make sure that the chain is long enough to reach the furthest point without the ring in the last chain link entering the ratchet puller's body and distance Hmin (see section Technical Specifications) is short enough for the hook to reach the closest point.

Make sure that the planned lift or pull won't interfere with other operations going on and won't go over people.

Make sure that the load's centre of gravity and attachment point are aligned with the ratchet puller.

Make sure that you have somewhere to safely lower the load before you lift it. Don't leave a raised load unattended.

#### Safety Rules During Operation



NEVER use a twisted, kinked, damaged or stretched load chain.





NEVER use the chain as a sling



NEVER support or use the ratchet puller as a support



NEVER support a load on the tip of the hook



NEVER run the load chain over a sharp edge



NEVER weld or cut a load suspended by a ratchet puller

Make sure that the load's attachment point sits in the hook's bowl and that the latch is closed.

Start lifting or pulling the load. When the load chain is under tension, check that the lever is still turning smoothly and that the load does not fall or pull away on its own.

NEVER use a damaged ratchet puller or a ratchet puller that is not working properly or requires excessive force to work.

NEVER use a ratchet puller if it makes excessive or unusual noise.

NEVER use a ratchet puller with a chain that makes harsh, jerking moves.

NEVER swing a suspended load.

NEVER use the ratchet puller as a welding electrode.

NEVER move the hook so far that it collides with the ratchet puller or that the lifting ring at the free end of the chain pulls on the ratchet puller's body.

NEVER allow your attention to be diverted from operating the ratchet puller.

#### Safety Rules After Operation



Land the load and unload the chain slowly and safely.

NEVER suspend a load for an extended period of time.

## Operation – 0.25 and 0.5 t Models



**0.25 and 0.5 t models are for pulling only.** Do not use 0.25 and 0.5 t models for lifting applications or any application where the loss of braking may cause damage or injury.

| Selector | Action   | Result  |
|----------|--|---|
| N        | Pull on either end of the unloaded chain                           | The chain will move quickly in the direction it is pulled |
|          | Move the lever   | The lever will move freely and the chain won't move       |
|          | Pull on the dead end of the chain                                  | The hook will move quickly towards the ratchet puller     |
| In       | Turn the lever clockwise with no or little load on the hook        | The hook may not move if it is not preloaded              |
|          | Turn the lever clockwise while the hook is loaded                  | The load will be pulled towards the ratchet puller        |
| Out      | Turn the lever counterclockwise with no or little load on the hook | The hook may not move if it is not preloaded              |
| Out      | Turn the lever counterclockwise while the hook is loaded*          | The load will be pulled away from the ratchet puller      |



\*On 0.25 and 0.5 t models, do not move a loaded hook out if a sudden loss of braking may cause damage or injury.

Do not leave a loaded 0.25 or 0.5 t model unsupervised.

On 0.25 and 0.5 t models, pulling on the free end of the chain while the selector switch in the Out position will cause the lever to turn rapidly and may cause an injury.

Note: 0.25 t models do not have a handwheel.

## Operation – 0.75 to 6 t Models

| Selector | Action                                     | Result  |  |  |
|----------|--|---|--|--|
|          | Pull on either end of the unloaded chain   | The chain will move quickly in the direction it is pulled |  |  |
| N        | Turn the handwheel in either direction     | The chain will move slowly in the same direction than     |  |  |
|          |  | the hand wheel  |  |  |
|          | Move the lever                             | The lever will move freely, and the chain won't move      |  |  |
|          | Pull on the dead end of the chain          | The hook will move quickly towards the ratchet puller     |  |  |
|          | Turn the handwheel clockwise               | The hook will move slowly towards the ratchet puller      |  |  |
| In/Up    | Turn the lever clockwise with no or little | The hook may not move if it is not preloaded              |  |  |
| ΠΙΙΟΡ    | load on the hook                           | The hook may not move in it is not pretoaded              |  |  |
|          | Turn the lever clockwise while the hook    | The load will be pulled/hoisted towards the ratchet       |  |  |
|          | is loaded                                  | puller  |  |  |
|          | Pull on the unloaded hook (not             | The hook may move away from the ratchet puller but        |  |  |
|          | recommended)                               | will be working against the disengaged brake              |  |  |
|          | Turn the handwheel counterclockwise        | The hook will move slowly away from the ratchet puller    |  |  |
| Out/Down | Turn the lever counterclockwise with no    | The hook may not move if it is not preloaded              |  |  |
|          | or little load on the hook                 | The floor may not move in it is not pretoaded             |  |  |
|          | Turn the lever counterclockwise while      | The load will be pulled/lowered away from the ratchet     |  |  |
|          | the hook is loaded                         | puller  |  |  |

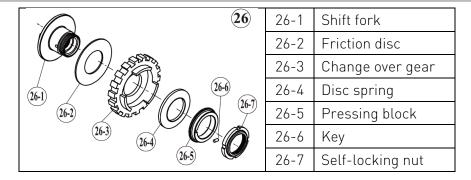
Flipping the selector switch while the hook is loaded will not cause any movement of the chain or the load to drop.

#### Overload Protection Devices

The overload protection device is an option. Check your ratchet puller's nameplate to see if it has this option. Overload protection devices have been adjusted in factory between 1.3 to 1.8 times the rated load. When lifting or pulling a load which triggers the overload protection device, the lever will turn if a considerable force exerted on it, but the hook will not move, and you won't hear the clicking of the ratcheting mechanism.

#### **NOTICE**

A load could be over the rated capacity even if the overload protection device does not trigger.



## Inspection



If a ratchet puller fails any one of the following inspection items, do not use it and remove it from service immediately. Do not put it back into service until every issue has been resolved.

Failure to inspect the ratchet puller as instructed may result in damage, injury, or death.

Contact Vulcan Hoist for spare parts. Do not use non-OEM parts.

These instructions are based on ASME B30.21. Also observe any other regulation that may apply.

There are two types of inspection: daily and periodic. A daily inspection must be done by the ratchet puller's operator, or a person qualified to do so at the beginning of each working shift or the first time the ratchet puller is used in a shift. A periodic inspection must be done by a qualified person at intervals determined by the ratchet puller's service severity.

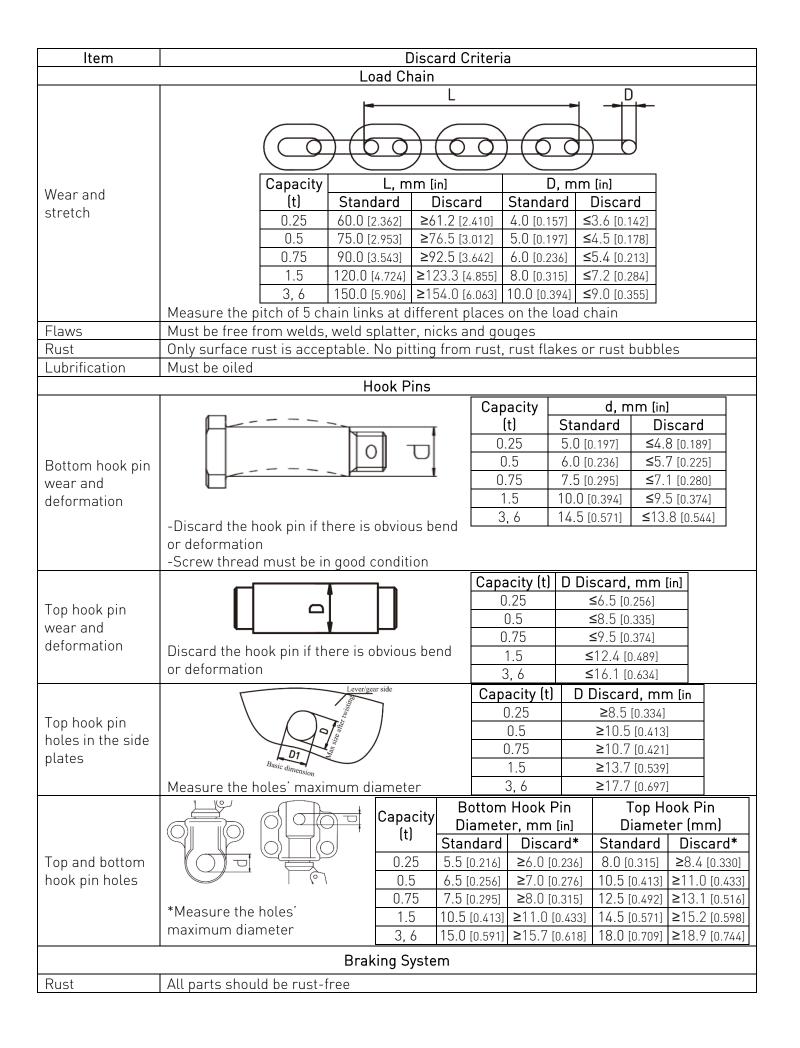
| Service Severity and Periodic Inspection Frequency |   |                                  |  |  |  |  |
|--|---|----------------------------------|--|--|--|--|
| Service  | Description   | Periodic Inspection<br>Frequency |  |  |  |  |
| Normal Service                                     | Randomly distributed loads within the rated load limit, or uniform loads less than 65% of rated load for no more than 15% of the time | monthly to yearly                |  |  |  |  |
| Heavy Service                                      | Within the rated load limit but exceeds normal service  | weekly to monthly                |  |  |  |  |
| Severe Service                                     | Normal or heavy service with abnormal operating conditions (high humidity, extreme temperatures, salty air, etc.)                     | daily to weekly                  |  |  |  |  |

## Daily Inspection

| Part            | Items to Inspect   |  |  |  |  |  |  |
|-----------------|--|--|--|--|--|--|--|
| Tags, labels,   | -Warning labels and tags must be present, securely fastened and legible  |  |  |  |  |  |  |
| nameplate       | -The nameplate and the ratchet puller's capacity tags must be securely fastened and legible  |  |  |  |  |  |  |
| Hook latches    | Hook latches must be present on both hooks and close on their own  |  |  |  |  |  |  |
| Load chain      | -The load chain must be lubricated. Apply oil if it appears dry -Especially for ratchet pullers with multiple chain falls (6 t), make sure that the load chain is not twisted. Make sure that it will enter the ratchet puller straight in both directions -Eliminate kinks and twists. Do not use the ratchet puller if they keep reoccurring -Look for excessive wear. Do not use the ratchet puller even if a single chain link appears worn  Normal  Twisted  Kinked  Worn out |  |  |  |  |  |  |
|                 |  |  |  |  |  |  |  |
| Hooks and load  | -The hooks and load chain must be free of deep nicks, gouges, bends, kinks or significant  |  |  |  |  |  |  |
| chain           | stretching   |  |  |  |  |  |  |
| Hooks           | Both hooks must swivel freely  |  |  |  |  |  |  |
| Function        | The handwheel (0.5 t and more models) and the lever must turn smoothly   |  |  |  |  |  |  |
| Lever           | -The lever must not be bent or damaged   |  |  |  |  |  |  |
| Levei           | -The lever must not have been extended longer than its original length   |  |  |  |  |  |  |
| Chain ring      | -The chain ring or handle must be present in the last free chain link and in good condition  |  |  |  |  |  |  |
| Overall         | -There must not be any missing nut, bolt, or pin   |  |  |  |  |  |  |
| Overall         | -There must not be any sign of major damage such as bumps or burns   |  |  |  |  |  |  |
| Selector switch | Must move smoothly and hold still in each of the three positions (in, neutral, out)  |  |  |  |  |  |  |

## Periodic Inspection

| ltem           | Discard Criteria  |           |              |              |                       |              |                       |
|----------------|---|-----------|--------------|--------------|-----------------------|--------------|-----------------------|
|                |   | Hooks     | (lower and   | upper)       |                       |              |                       |
|                | 7   | Capacity  | A* mm [in]   | B, m         | nm [in]               | C, mm [in]   |                       |
|                | C &/ /  | (t)       | Normal       | Standard     | Discard               | Standard     | Discard               |
|                | 1/7 )   | 0.25      | 23.0 [0.91]* | 10.0 [0.394] | <b>≤</b> 9.5 [0.374]  | 16.6 [0.654] | ≤15.7 [0.619]         |
|                |   | 0.5       | 28.0 [1.10]* | 13.0 [0.512] | <b>≤</b> 12.3 [0.485] | 19.2 [0.756] | ≤18.2 [0.717]         |
|                |   | 0.75      | 30.0 [1.81]* | 13.0 [0.512] | <b>≤</b> 12.4 [0.489] | 21.5 [0.846] | <b>≤</b> 20.3 [0.800] |
| Hook stretch   | <u>B</u>  | 1.5       | 36.0 [1.42]* | 17.0 [0.669] | <b>≤</b> 16.2 [0.638] | 28.8 [1.134] | <b>≤</b> 27.3 [1.075] |
| and wear       |   | 3         | 40.0 [1.58]* | 25.0 [0.984] | <b>≤</b> 23.8 [0.937] | 43.8 [1.724] | <b>≤</b> 41.6 [1.638] |
|                |   | 6         | 50.0 [1.97]* | 32.0 [1.260] | <b>≤</b> 30.4 [1.197] | 52.5 [2.067] | <b>≤</b> 49.9 [1.965] |
|                | *These values are nominal. The A dimension must be measured when the hook is new. The hook must be discarded when the A dimension is 1.05 times greater than when new. Top and bottom hooks have the same dimensions. |           |              |              |                       |              |                       |
| Flaws and wear | Must be free from significant rust, welds, weld splatter, deep nicks, and gouges  |           |              |              |                       |              |                       |
| Rotation       | Must rotate freely without rough spots  |           |              |              |                       |              |                       |
| Hook yokes     | Must not miss rivets or bolts. Must have no slack between yoke halves   |           |              |              |                       |              |                       |
| Latches        | Latches must be pr  | esent and | stay closed  | when not fo  | rced open             |              |                       |



| Item                   | Discard Criteria  |   |                      |                 |  |  |  |
|------------------------|---|---|----------------------|-----------------|--|--|--|
|                        | -Pawls must have no surface wear  |   |                      |                 |  |  |  |
| Pawls                  | -Pawl springs must push   | -Pawl springs must push the pawl into the ratchet |                      |                 |  |  |  |
| Friction disc          |   | e friction disc mus<br>roughout. Its surfac       |                      |                 |  |  |  |
|                        | 3.0 [0.118] ≤2.5 [0.098] fro  | om cracks and gou                                 | ges.                 |                 |  |  |  |
|                        | 242   | Capacity  | External Diam        | eter A, mm [in] |  |  |  |
|                        | ا محک کے سم   | (t)   | Standard             | Discard         |  |  |  |
|                        | $\mathcal{E}(1 \setminus \mathcal{E})$  | 0.25  | 42.0 [1.65]          | ≤40.0 [1.58]    |  |  |  |
| Ratchet                | <del>} (   )                                 </del>   | 0.5   | 55.0 [2.16]          | ≤53.0 [2.09]    |  |  |  |
|                        | 1 9 3   | 0.75  | 74.5 [2.93]          | ≤71.5 [2.81]    |  |  |  |
|                        | ا کے آ  | 1.5   | 85.0 [3.35]          | ≤83.0 [3.27]    |  |  |  |
|                        | WE 1  | 3, 6  | 94.0 [3.70]          | ≤91.0 [3.58]    |  |  |  |
|                        |   | Capacity (t)                                      | Length L Disca       | ard, mm [in]    |  |  |  |
|                        |   | 0.25  | <b>≤</b> 12.5 [      | 0.50]           |  |  |  |
| Free spring            | <del>   //\\//\\                            </del>  | 0.5   | <b>≤</b> 12 [0       | .48]            |  |  |  |
| Tree Spring            |   | 0.75  | ≤27 [1               | .07]            |  |  |  |
|                        | <del>                                    </del>   | 1.5   | <b>≤</b> 22.5 [0.89] |                 |  |  |  |
|                        | L .   | 3, 6  | <b>≤</b> 27 [1.07]   |                 |  |  |  |
|                        | Pulling System  | n and Body  |                      |                 |  |  |  |
| Load Chain<br>Sprocket | Must not show significant wear or defo  | ormation  |                      |                 |  |  |  |
| Gears                  | -Must not show significant wear or de-  | formation especiall                               | y on teeth and be    | earing surface  |  |  |  |
| Gearcase               | Must not show deformation. Must not   |   |                      |                 |  |  |  |
| Side plates            | Must be straight. See Hook Pins for th  |   | ook pin hole dim     | ensions         |  |  |  |
|                        | Lever Handle  | e System  |                      |                 |  |  |  |
|                        | <del> -  </del>   | Capacity (t)                                      | Length L Disca       | ard, mm [in]    |  |  |  |
| Ratchet spring         | l haaa aad  | 0.25  | <b>≤</b> 12 [0       | .48]            |  |  |  |
| ratefiet spring        | I IYAYAY/ /AYAYAI   | 0.5, 0.75   | ≤37 [1               |                 |  |  |  |
|                        | <u> </u>  | 1.5 to 6  | ≤39 [1               | .54]            |  |  |  |
|                        | Function  | on  |                      |                 |  |  |  |
| Pulling and slackening | No difficulty, abnormality, roughness in pulling and slackening with loads  |   |                      |                 |  |  |  |
| Brake                  | No braking resistance when lifting or pulling. Loads must not slip down slowly when suspended. Loads must not slip after the lever is jerked suddenly in the lowering direction |   |                      |                 |  |  |  |

#### Maintenance



After performing maintenance, test the ratchet puller and perform a daily inspection.

NEVER perform maintenance while the ratchet puller is being used or supporting a load.

NEVER grease or oil the braking mechanism.

Failure to perform maintenance as instructed may result in damage, injury, or death.

It is recommended to perform maintenance at the same frequency as periodic inspections. Only qualified personnel must perform maintenance. Vulcan Hoist offers inspection, maintenance, and repair services.

1. Clean the ratchet puller and load chain without getting water inside the gearcase and the braking mechanism.

- 2. Open the gearcase. Wipe off excess worn grease. Apply new grease directly on gear teeth and bearing surfaces. Re-fasten the gearcase. NLGI No. 2 grease is recommended.
- 3. Oil the hook pins, hook shanks (for rotation), load chain and load chain sprockets. An ISO 68 oil is recommended.

#### Storing

Always store above freezing temperatures in a dry environment.

Do not use a ratchet puller in storage to hold or support a load.

Perform a periodic inspection before using a ratchet puller which is coming out of storage.

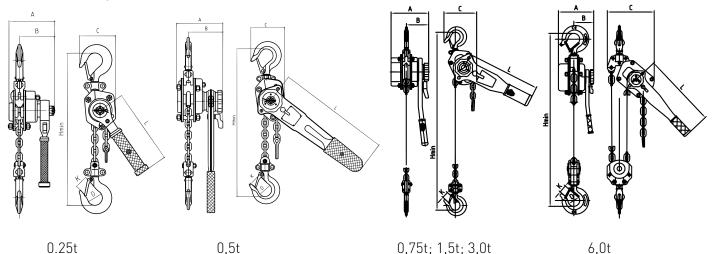
## Allowable Operating Conditions

- 1. -10°C to 60°C
- 2. Can work in up to 100% relative humidity, but must not be used under water.

#### Outdoor Installations

- 1. Outdoor ratchet pullers should be sheltered from rain and snow or brought inside when not in use.
- 2. If the ratchet puller is exposed to salty air, extreme temperature, high humidity environments or exposure to rain or snow, increase the inspection and maintenance frequency.

## **Technical Specifications**



|                                    | t<br>)                        | Ø                                 |                                      | *                   | t/                       | t 의 Dimensions,                    |            |            | nsions, m   | m [in]     |            |
|------------------------------------|-------------------------------|-----------------------------------|--------------------------------------|---------------------|--------------------------|------------------------------------|------------|------------|-------------|------------|------------|
| Capacity,<br>metric<br>tonnes [lb] | Force to lift<br>capacity, lb | Load chain<br>(mm) x nb.<br>falls | Pull / lever<br>rotation,<br>mm [in] | Net weight*<br>(lb) | Extra weight/<br>ft (lb) | Brake<br>engagemen<br>min. load, l | А          | В          | С           | Hmin       | L          |
| 0.25 [551]                         | 56                            | 4.0 x 1                           | 75.0 [2.953]                         | 4.0                 | 0.27                     | 6.6                                | 92 [3.62]  | 72 [2.83]  | 85 [3.35]   | 250 [9.8]  | 160 [6.3]  |
| 0.5 [1102]                         | 76                            | 5.0 x 1                           | 90.0 [3.543]                         | 8.1                 | 0.35                     | 33                                 | 105 [4.13] | 78 [3.07]  | 80 [3.15]   | 270 [10.6] | 300 [11.8] |
| 0.75 [1653]                        | 31                            | 6.0 x 1                           | 19.8 [0.780]                         | 16.9                | 0.5                      | 66                                 | 148 [5.83] | 88 [3.46]  | 135 [5.31]  | 320 [12.6] | 290 [11.4] |
| 1.5 [3306]                         | 54                            | 8.0 x 1                           | 21.3 [0.839]                         | 26.0                | 0.9                      | 99                                 | 176 [6.93] | 102 [4.02] | 162 [6.38]  | 380 [15.0] | 420 [16.5] |
| 3.0 [6613]                         | 72                            | 10.0 x 1                          | 16.8 [0.661]                         | 46.2                | 1.4                      | 132                                | 195 [7.68] | 109 [4.29] | 211 [8.31]  | 480 [18.9] | 420 [16.5] |
| 6.0 [13227]                        | 76                            | 10.0 x 2                          | 8.4 [0.331]                          | 70.4                | 2.9                      | 198                                | 195 [7.68] | 109 [4.29] | 254 [10.00] | 620 [24.4] | 420 [16.5] |

<sup>\*</sup>For a ratchet puller with 10' of lift or pull distance.

## Troubleshooting

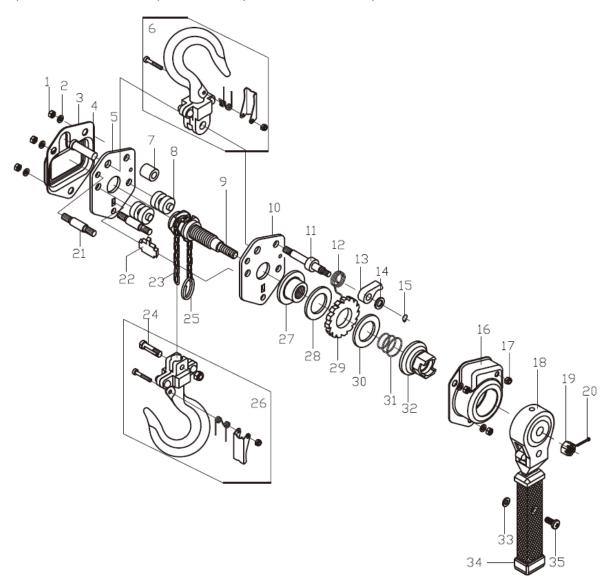
| Symptom  | Cause  | Solution   |
|--|--|--|
|  | The pawl doesn't engage the ratchet due to foreign materials or corrosion                            | Clean foreign materials and corrosion. Lubricate the pawl's pivot  |
| The puller will  | The pawl spring is damaged or disengaged   | Replace the pawl spring. Assemble it properly  |
| The puller will not pull and the                                       | The ratchet spring is loose or damaged   | Tighten or replace   |
| ratchet doesn't<br>click   | The overload protection mechanism is engaged   | Pull or lift loads below the ratchet puller's capacity. If overload protection is engaged with loads within the capacity, it must be replaced or recalibrated by a qualified person. |
|  | The load is too light  | Start by tensioning the chain by using the handwheel   |
|  | The brake is slipping due to lubricant   | Replace the friction disc. Clean adjacent parts.   |
| The load slips away from the   | Worn out friction disc due to overloading, misuse or long-term wear                                  | Replace. See the Periodic Inspection section   |
| ratchet puller   | Foreign materials are disrupting the ratchet puller's mechanisms                                     | Clean  |
| The chain cannot be slackened under load                               | The brake is stuck closed, maybe due to being loaded too long, shock loaded, or extensively corroded | Place the selector in out/down and pull hard on the lever. If this does not reset the brake, unload the ratchet puller and replace the braking system.                               |
| The lever is tight when pulling, even without a load, may be squeaking | Worn gear teeth or worn bearing surfaces   | Replace worn parts and grease regularly  |

### Warranty

Your Nova Ratchet puller is guaranteed against defects in materials and workmanship **for 1 year** from the date of purchase if all the following conditions are met:

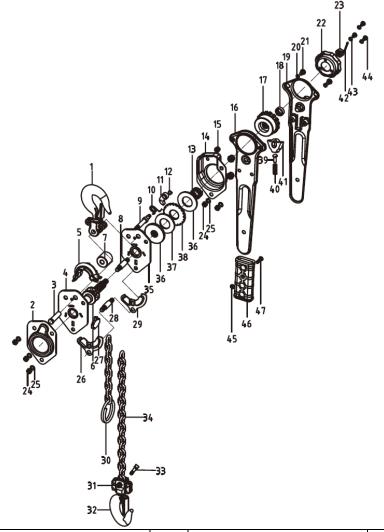
- 1. Any part replacement or modification of the Nova Ratchet puller **must** be approved in writing by Vulcan Hoist.
- 2. No credit will be issued for defective parts. Vulcan Hoist will ship only replacement parts, subject to warranty inspection.
- 3. For major problems, the Nova Ratchet puller must be returned prepaid to Vulcan Hoist for inspection and repair. If the repairs are under warranty, the Ratchet puller will be returned prepaid.

# Pièces (modèles 0.25 t) – Parts (0.25 t Models)



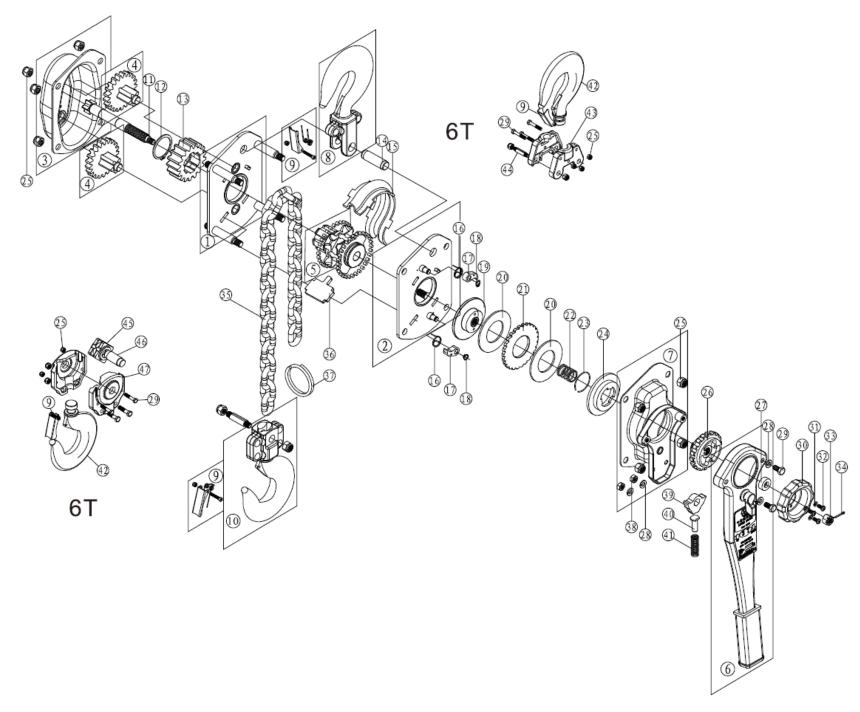
| No. | Description française       | English Description      | No. | Description française      | English Description |
|-----|-----------------------------|--------------------------|-----|----------------------------|---------------------|
| 1   | Écrou                       | Nut                      | 19  | Écrou à créneaux           | Crown Nut           |
| 2   | Rondelle autobloquante      | Lock Washer              | 20  | Goupille fendue            | Cotter Pin          |
| 3   | Couvert côté opposé         | Opposite Side Cover      | 21  | Colombage plaque latérales | Side Plates Stud    |
| 4   | Goupille du crochet du haut | Top Hook Load Pin        | 22  | Débourreur de chaîne       | Chain Stripper      |
| 5   | Plaque latérale opposée     | Opposite Side Plate      | 23  | Chaîne de chargement       | Load Chain          |
| 6   | Assemblage crochet du haut  | Upper Hook Assembly      | 24  | Goupille du crochet du bas | Lower Hook Pin      |
| 7   | Entretoise                  | Spacer                   | 25  | Anneau du bout de chaîne   | Chain End Ring      |
| 8   | Guide chaîne                | Chain Guide              | 26  | Assemblage crochet du bas  | Lower Hook Assembly |
| 9   | Barbotin/arbre entraînement | Sprocket and Drive Shaft | 27  | Selle du frein             | Brake Seat          |
| 10  | Plaque latérale côté rochet | Ratchet Side Plate       | 28  | Disque de friction         | Friction Disc       |
| 11  | Arbre du cliquet            | Pawl Shaft               | 29  | Disque du rochet           | Ratchet Disc        |
| 12  | Ressort du cliquet          | Pawl Spring              | 30  | Disque de friction         | Friction Disc       |
| 13  | Cliquet                     | Pawl                     | 31  | Ressort libre              | Free Spring         |
| 14  | Rondelle                    | Washer                   | 32  | Écrou disque               | Disc Nut            |
| 15  | Circlip                     | Snap Ring                | 33  | Écrou rond                 | Round Nut           |
| 16  | Couvert côté rochet         | Ratchet Side Cover       | 34  | Poignée du levier          | Lever Handle        |
| 17  | Écrou                       | Nut                      | 35  | Vis de la poignée          | Handle Screw        |
| 18  | Levier du rochet            | Ratchet Lever            |     |                            |                     |

# Pièces (modèles 0.5 t) - Parts (0.5 t Models)



|     | 3                           |                          |     |                             |                         |  |  |
|-----|-----------------------------|--------------------------|-----|-----------------------------|-------------------------|--|--|
| No. | Description française       | English Description      | No. | Description française       | English Description     |  |  |
| 1   | Assemblage crochet du haut  | Upper Hook Assembly      | 25  | Rondelle autobloquante      | Lock Washer             |  |  |
| 2   | Couvert côté opposé         | Opposite Side Cover      | 26  | Plaque à chaîne gauche      | Left Chain Plate        |  |  |
| 3   | Goupille du crochet du haut | Top Hook Load Pin        | 27  | Débourreur de chaîne        | Chain Stripper          |  |  |
| 4   | Plaque latérale opposée     | Opposite Side Plate      | 28  | Colombage plaque latérales  | Side Plates Stud        |  |  |
| 5   | Guide chaîne                | Chain Guide              | 29  | Plaque à chaîne droit       | Right Chain Plate       |  |  |
| 6   | Barbotin/arbre entraînement | Sprocket and Drive Shaft | 30  | Anneau du bout de chaîne    | Chain End Ring          |  |  |
| 7   | Entretoise                  | Spacer                   | 31  | Écrou                       | Nut                     |  |  |
| 8   | Colombage plaque latérales  | Side Plates Stud         | 32  | Assemblage crochet du bas   | Lower Hook Assembly     |  |  |
| 9   | Arbre du cliquet            | Pawl Shaft               | 33  | Goupille du crochet du bas  | Lower Hook Pin          |  |  |
| 10  | Ressort du cliquet          | Pawl Spring              | 34  | Chaîne de chargement        | Load Chain              |  |  |
| 11  | Cliquet                     | Pawl                     | 35  | Plaque latérale côté rochet | Ratchet Side Plate      |  |  |
| 12  | Circlip                     | Snap Ring                | 36  | Selle du frein              | Brake Seat              |  |  |
| 13  | Ressort libre               | Free Spring              | 37  | Disque de friction          | Friction Disc           |  |  |
| 14  | Couvert côté rochet         | Ratchet Side Cover       | 38  | Disque du rochet            | Ratchet Disc            |  |  |
| 15  | Écrou                       | Nut                      | 39  | Arbre sélecteur du rochet   | Selector Shaft Spring   |  |  |
| 16  | Levier du rochet            | Ratchet Lever            | 40  | Ressort sélecteur du rochet | Ratchet Selector Spring |  |  |
| 17  | Rochet de direction         | Change Over Ratchet      | 41  | Sélecteur                   | Selector                |  |  |
| 18  | Bague                       | Bushing                  | 42  | Goupille fendue             | Cotter Pin              |  |  |
| 19  | Levier du rochet            | Ratchet Lever            | 43  | Rondelle autobloquante      | Lock Washer             |  |  |
| 20  | Rondelle autobloquante      | Lock Washer              | 44  | Vis                         | Screw                   |  |  |
| 21  | Vis                         | Screw                    | 45  | Écrou rond                  | Round Nut               |  |  |
| 22  | Roue manuelle               | Handwheel                | 46  | Poignée du levier           | Lever Handle            |  |  |
| 23  | Écrou à créneaux            | Crown Nut                | 47  | Vis de la poignée           | Handle Screw            |  |  |
| 24  | Écrou                       | Nut                      |     |                             |                         |  |  |

Pièces (modèles 0.75 à 6 t) – Parts (0.75 to 6 t Models)



## Pièces (modèles 0.75 à 6 t) – Parts (0.75 to 6 t Models)

| No. | Description française       | English Description    | No. | Description française         | English Description      |
|-----|-----------------------------|------------------------|-----|-------------------------------|--------------------------|
| 1   | Asm. plaque lat. engrenage  | Gear Side Plate Assy.  | 24  | Anneau du frein               | Brake Ring               |
| 2   | Asm. plaque latérale frein  | Brake Side Plate Assy. | 25  | Rondelle autobloquante        | Lock Washer              |
| 3   | Asm. couvert d'engrenages   | Gear Case Assembly     | 26  | Rochet de direction           | Change Over Ratchet      |
| 4   | Engrenages                  | Gears                  | 27  | Bague                         | Bushing                  |
| 5   | Barbotin d'entraînement     | Load Sheave            | 28  | Rondelle autobloquante        | Lock Washer              |
| 6   | Poignée du levier           | Lever Handle           | 29  | Vis                           | Screw                    |
| 7   | Couvert du frein            | Brake cover            | 30  | Roue manuelle                 | Handwheel                |
| 8   | Asm. du crochet du haut     | Top Hook Assembly      | 31  | Rondelle autobloquante        | Lock Washer              |
| 9   | Asm. du linguet de sécurité | Safety Latch Assembly  | 32  | Vis                           | Screw                    |
| 10  | Asm. du crochet du bas      | Lower Hook Assembly    | 33  | Écrou à créneaux              | Crown Nut                |
| 11  | Arbre d'entraînement        | Drive Shaft            | 34  | Goupille fendue               | Cotter Pin               |
| 12  | Circlip                     | Snap Ring              | 35  | Chaîne de chargement          | Load Chain               |
| 13  | Engrenage à cannelures      | Splined Gear           | 36  | Débourreur de chaîne          | Chain Stripper           |
| 14  | Goupille du crochet du haut | Top Hook Load Pin      | 37  | Anneau du bout de chaîne      | Chain End Ring           |
| 15  | Guide chaîne                | Chain Guide            | 38  | Écrou                         | Nut                      |
| 16  | Ressort du cliquet          | Pawl Spring            | 39  | Sélecteur                     | Selector                 |
| 17  | Cliquet                     | Pawl                   | 40  | Arbre sélecteur du rochet     | Selector Shaft Spring    |
| 18  | Circlip                     | Snap Ring              | 41  | Ressort sélecteur du rochet   | Ratchet Selector Spring  |
| 19  | Selle du frein              | Brake Seat             | 42  | 6t Crochet                    | 6t Hook                  |
| 20  | Disque de friction          | Friction Disc          | 43  | 6t Moufles du crochet du haut | 6t Top Hook Reeve Sides  |
| 21  | Disque du rochet            | Ratchet Disc           | 44  | 6t Goupille du moufle         | 6t Top Hook Reeve Pin    |
| 22  | Ressort libre               | Free Spring            | 45  | 6t Barbotin libre du crochet  | 6t Hook Free Sprocket    |
| 23  | Circlip                     | Snap Ring              | 46  | 6t Arbre barbotin du crochet  | 6t Hook Sprocket Shaft   |
| 24  | Anneau du frein             | Brake Ring             | 47  | 6t Moufles du crochet du bas  | 6t Bot. Hook Reeve Sides |

## Numéros de pièces (modèles 0.75 à 6 t) – Part Numbers (0.75 to 6 t Models)

Remplacer xx par: Replace xx by:

| 0.75 t | 3/4 |
|--------|-----|
| 1.5 t  | 1.5 |
| 3 t    | 3   |
| 6 t    | 6   |

| No. | No. de pièce – Part nb. | No. | No. de pièce – Part nb.                  | No.              | No. de pièce – Part nb.    |  |
|-----|-------------------------|-----|--|------------------|----------------------------|--|
| 1   | BLPNPUxx-E#005          | 18  | BLPNPUxx-E#014                           | 35               | BLPNPUxx-E#028             |  |
| 2   | BLPNPUxx-E#011          | 19  | BLPNPUxx-E#015                           | 36               | BLPNPUxx-E#010             |  |
| 3   | BLPNPUxx-E#001          | 20  | BLPNPUxx-E#017                           | 37               | BLPNPUxx-E#029             |  |
| 4   | BLPNPUxx-E#002          | 21  | BLPNPUxx-E#018                           | 38               | BLPNPUxx-E#037             |  |
| 5   | BLPNPUxx-E#006          | 22  | BLPNPUxx-E#016                           | 39               | BLPNPUxx-E#023             |  |
| 6   | BLPNPUxx-E#022          | 23  | BLPNPUxx-E#045                           | 40               | BLPNPUxx-E#024             |  |
| 7   | BLPNPUxx-E#020          | 24  | BLPNPUxx-E#019                           | 41               | BLPNPUxx-E#025             |  |
| 8   | BLPNPUxx-E#031          | 25  | BLPNPUxx-E#035                           | 42               | BLPNPU6-E#033              |  |
| 9   | BLPNPUxx-E#061          | 26  | BLPNPUxx-E#021                           | 43               | BLPNPU6-E#031              |  |
| 10  | BLPNPUxx-E#033          | 27  | BLPNPUxx-E#026                           | 44               | BLPNPU6-E#034              |  |
| 11  | BLPNPUxx-E#003          | 28  | BLPNPUxx-E#026                           | 45               | BLPNPU6-E#055              |  |
| 12  | BLPNPUxx-E#047          | 29  |  | 46               | BLPNPU6-E#054              |  |
| 13  | BLPNPUxx-E#004          | 30  | BLPNPUxx-E#027                           | 47               | BLPNPU6-E#033              |  |
| 14  | BLPNPUxx-E#032          | 31  | BLPNPUxx-E#044                           | Plaque nominale: |                            |  |
| 15  | BLPNPUxx-E#007          | 32  | DLFINFUXX-E#U44                          | BLPNPUxx-E#030   |                            |  |
| 16  | BLPNPUxx-E#012          | 33  | BLPNPUxx-E#040 Nameplate: BLPNPUxx-E#030 |                  | Namanlata: PLDNDLlyy F#020 |  |
| 17  | BLPNPUxx-E#013          | 34  |  |                  |                            |  |

Pour la liste des numéros de pièces des modèles 0.25 et 0.5 t, consultez le site web de Vulcan Hoist-Palan. For the part numbers list for 0.25 and 0.5t, consult Vulcan Hoist's website.